



INSTRUCTION MANUAL

Load Cell/Strain Gauge Bridge Isolating Repeater Din-Rail Model D1063S



Characteristics

General Description: The single channel DIN Rail Load Cell/Strain Gauge Bridge Isolating Repeater D1063S acts as a transparent galvanic isolated interface installed between a weighing indicator in Safe Area and a load cell (or group of load cells) in Hazardous Area; it appears at the terminals of the indicator as a single load cell equivalent to the one in the field. Provides a fully floating power supply voltage with remote sensing capability to load cell located in Hazardous Area and repeats, while isolating, the mV signal output to drive a load in Safe Area depending on the host system reference voltage. Up to four 350 Ω load cells, or six 450 Ω load cells, or twelve 1000 Ω load cells can be connected in parallel. Voltage reference (Safe Area side) is DIP switch configurable to select internal or external (host system) supply. In addition a field wiring fault red LED indicates any wire break in the Hazardous Area side.

Function: 1 channel I.S. input from strain gauge signals, provides 3 port isolation (input/output/supply) and repeats, as a transparent unit, bridge signal output.

Signalling LEDs: Power supply indication (green), field wiring fault (red).

Field Configurability: Voltage reference internal or external via DIP switch.

EMC: Fully compliant with CE marking applicable requirements.

Technical Data

Supply:

24 Vdc nom (20 to 30 Vdc) reverse polarity protected, ripple within voltage limits ≤ 5 Vpp.

Current consumption @ 24 V: 80 mA with four 350 Ω load cells connected, typical.

Power dissipation: 1.7 W with 24 V supply and four 350 Ω load cells connected typical.

Max. power consumption: at 30 V supply voltage and short circuit input, 2.8 W.

Isolation (Test Voltage):

I.S. In/Out 1.5 KV; I.S. In/Supply 1.5 KV; Out/Supply 500 V.

Input:

up to four 350 Ω load cells in parallel or up to six 450 Ω load cells in parallel or up to twelve 1000 Ω load cells in parallel.

Bridge supply voltage: 4.5 V nominal.

Bridge output signal: ≤ 4 mV/V.

Input range: ± 18 mV nominal span, ± 22 mV overrange.

Line resistance compensation: ≤ 10 Ω .

Burnout:

LED indication for field wire breakage.

Output:

± 20 mV nominal span, ± 24 mV overrange (5 V reference voltage), ± 40 mV nominal span, ± 48 mV overrange (10 V reference voltage).

Output impedance: 350 Ω typical.

Host reference voltage: ≤ 10 V typical, ≤ 11 V maximum.

Internal reference voltage: 10 V typical, DIP switch settable.

Internal impedance: 350 Ω typical, DIP switch settable.

Transfer characteristic: linear based on mV input.

Response time: ≤ 100 ms (10 to 90 % step change).

Performance:

Ref. Conditions 24 V supply, 23 ± 1 °C ambient temperature.

Calibration accuracy after system calibration: $\leq \pm 0.003$ % of full scale of input range.

Linearity accuracy: $\leq \pm 0.002$ % of full scale of input range.

Supply voltage influence: $\leq \pm 0.002$ % of full scale for a min to max supply change.

Temperature influence: $\leq \pm 0.002$ % of full scale of input range for a 1 °C change.

Compatibility:

 CE mark compliant, conforms to Directives: 2014/34/EU ATEX, 2014/30/EU EMC, 2014/35/EU LVD, 2011/65/EU RoHS

Environmental conditions:

Operating: temperature limits -20 to +60 °C, relative humidity max 90 % non condensing, up to 35 °C.

Storage: temperature limits -45 to +80 °C.

Safety Description:



ATEX: II (1)G [Ex ia Ga] IIC, II (1)D [Ex ia Da] IIIC, I (M1) [Ex ia Ma] I, II 3G Ex ec IIC T4 Gc

IECEX: [Ex ia Ga] IIC, [Ex ia Da] IIIC, [Ex ia Ma] I, Ex ec IIC T4 Gc

INMETRO: [Ex ia Ga] IIC, [Ex ia Da] IIIC, [Ex ia Ma] I

FM: NI / I / 2 / ABCD / T4, AIS / I, II, III / 1 / ABCDEFG

FM-C: NI / I / 2 / ABCD / T4, AIS / I, II, III / 1 / ABCDEFG

EAC-EX: 2Ex nA [ia Ga] IIC T4 Gc X, [Ex ia Da] IIIC X, [Ex ia Ma] I X

UKR TR n. 898: 2ExnAiaIIC T4 X, Exial X

associated electrical apparatus.

Uo/Voc = 17.3 V, Io/Isc = 199.6 mA, Po/Po = 864 mW at terminals 9-10-11-12-13-14.

Uo/Voc = 17.3 V, Io/Isc = 8 mA, Po/Po = 35 mW at terminals 13-14.

Ui/Vmax = 30 V, Ci = 0 nF, Li = 0 nH at terminals 13-14.

Um = 250 Vrms, -20 °C \leq Ta \leq 60 °C.

Approvals:

Presafe 16ATEX8917 conforms to EN60079-0, EN60079-11, EN50303.

IECEX PRE 16.0084 conforms to IEC60079-0, IEC60079-11.

IMQ 09 ATEX 013 X conforms to EN60079-0, EN60079-7.

IECEX IMQ 13.0011X conforms to IEC60079-0, IEC60079-7.

INMETRO DNV 22.0245 conforms to ABNT NBR IEC60079-0, ABNT NBR IEC60079-11.

FM & FM-C No. 3024643, 3029921C, conforms to Class 3600, 3610, 3611, 3810,

ANSI/ISA 12.12.02, ANSI/ISA 60079-0, ANSI/ISA 60079-11, C22.2 No.142,

C22.2 No.157, C22.2 No.213, E60079-0, E60079-11, E60079-15,

EA3C RU C-IT.HA67.B.00113/20 conforms to GOST 31610.0, GOST 31610.11, GOST 31610.15.

CLQ 16.0034 X conforms to ДСТУ 7113, ГОСТ 22782.5-78, ДСТУ IEC 60079-15.

DNV No. TAA00002BM and KR No.MIL20769-EL001 Cert. for maritime applications.

Mounting:

EN/IEC60715 TH 35 DIN-Rail.

Weight: about 165 g.

Connection: by polarized plug-in disconnect screw terminal blocks to accommodate terminations up to 2.5 mm².

Location: Safe Area/Non Hazardous Locations or Zone 2, Group IIC T4,

Class I, Division 2, Groups A, B, C, D Temperature Code T4 and

Class I, Zone 2, Group IIC, IIB, IIA T4 installation.

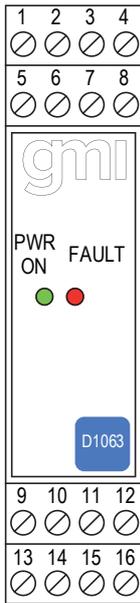
Protection class: IP 20.

Dimensions: Width 22.5 mm, Depth 99 mm, Height 114.5 mm.

Ordering information

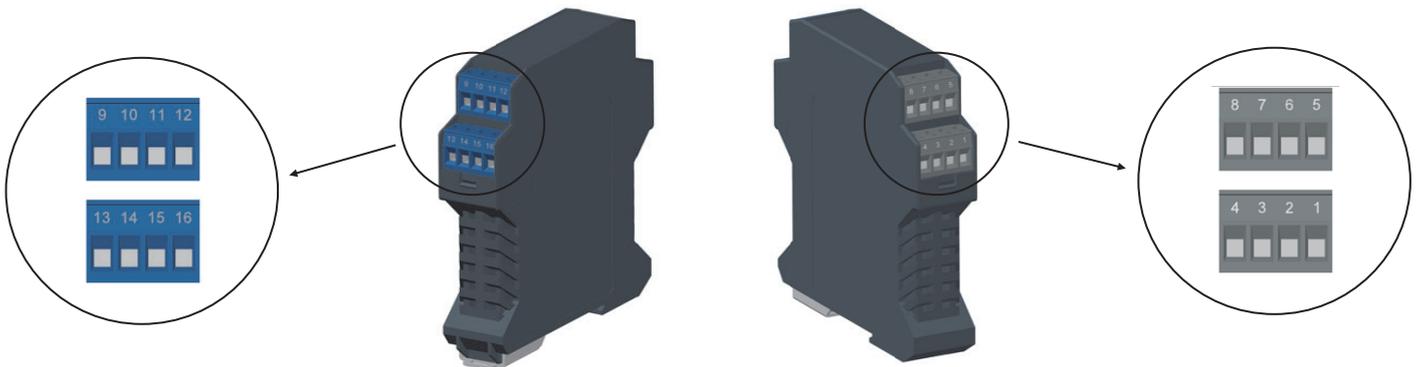
| | | |
|---------------------|--------|----|
| Model: | D1063S | |
| Power Bus enclosure | | /B |

Front Panel and Features



- Input from Zone 0 (Zone 20), Division 1, installation in Zone 2, Division 2.
- Strain Gauge Bridge Transparent Repeater.
- Up to four 350 Ω load cells in parallel or up to six 450 Ω load cells in parallel or up to twelve 1000 Ω load cells in parallel.
- Broken field wire fault detection.
- High Accuracy.
- Three port isolation, Input/Output/Supply.
- EMC Compatibility to EN61000-6-2, EN61000-6-4.
- In-field programmability by DIP switch.
- ATEX, IECEx, FM & FM-C, Russian Certifications.
- Type Approval Certificate DNV and KR for maritime applications.
- High Reliability, SMD components.
- Simplified installation using standard DIN Rail and plug-in terminal blocks.
- 250 Vrms (Um) max. voltage allowed to the instruments associated with the barrier.

Terminal block connections



HAZARDOUS AREA

| | |
|-----------|--------------------------------|
| 9 | + Input Ch 1 EXC (Load cell) |
| 10 | + Input Ch 1 Sense (Load cell) |
| 11 | - Input Ch 1 Sense (Load cell) |
| 12 | - Input Ch 1 EXC (Load cell) |
| 13 | + Input Ch 1 IN (Load cell) |
| 14 | - Input Ch 1 IN (Load cell) |
| 15 | Not used |
| 16 | Not used |

SAFE AREA

| | |
|----------|---|
| 1 | + Output Ch 1 IN (Weighing Indicator) or + Output for mV Source mode |
| 2 | - Output Ch 1 IN (Weighing Indicator) or - Output for mV Source mode |
| 3 | + Power Supply 24 Vdc |
| 4 | - Power Supply 24 Vdc |
| 5 | + Output Ch 1 EXC (Weighing Indicator) |
| 6 | + Output Ch 1 Sense (Weighing Indicator) |
| 7 | - Output Ch 1 Sense (Weighing Indicator) |
| 8 | - Output Ch 1 EXC (Weighing Indicator) |

Parameters Table

In the system safety analysis, always check the Hazardous Area/Hazardous Locations devices to conform with the related system documentation, if the device is Intrinsically Safe check its suitability for the Hazardous Area/Hazardous Locations and gas group encountered and that its maximum allowable voltage, current, power (U_i/V_{max} , I_i/I_{max} , P_i/P_i) are not exceeded by the safety parameters (U_o/V_{oc} , I_o/I_{sc} , P_o/P_o) of the D1063 Associated Apparatus connected to it. Also consider the maximum operating temperature of the field device, check that added connecting cable and field device capacitance and inductance do not exceed the limits (C_o/C_a , L_o/L_a , L_o/R_o) given in the Associated Apparatus parameters for the effective gas group. See parameters on enclosure side and the ones indicated in the table below:

| D1063 Terminals | | D1063 Associated Apparatus Parameters | | Must be | Hazardous Area/ Hazardous Locations Device Parameters |
|-----------------|----------------------------|--|------------|---------|---|
| Ch1 | 9 - 10 - 11 - 12 - 13 - 14 | $U_o / V_{oc} = 17.3 \text{ V}$ | | ≤ | U_i / V_{max} |
| Ch1 | 13 - 14 | $U_o / V_{oc} = 17.3 \text{ V}$ | | | |
| Ch1 | 9 - 10 - 11 - 12 - 13 - 14 | $I_o / I_{sc} = 199.6 \text{ mA}$ | | ≤ | I_i / I_{max} |
| Ch1 | 13 - 14 | $I_o / I_{sc} = 8 \text{ mA}$ | | | |
| Ch1 | 9 - 10 - 11 - 12 - 13 - 14 | $P_o / P_o = 864 \text{ mW}$ | | ≤ | P_i / P_i |
| Ch1 | 13 - 14 | $P_o / P_o = 35 \text{ mW}$ | | | |
| D1063 Terminals | | D1063 Associated Apparatus Parameters | | Must be | Hazardous Area/ Hazardous Locations Device + Cable Parameters |
| Ch1 | 9 - 10 - 11 - 12 - 13 - 14 | $C_o / C_a = 351 \text{ nF}$ | (IIC-A, B) | ≥ | $C_i / C_i \text{ device} + C \text{ cable}$ |
| | | $C_o / C_a = 2.058 \text{ } \mu\text{F}$ | (IIB-C) | | |
| | | $C_o / C_a = 8.498 \text{ } \mu\text{F}$ | (IIA-D) | | |
| | | $C_o / C_a = 11.79 \text{ } \mu\text{F}$ | (I) | | |
| | | $C_o / C_a = 2.058 \text{ } \mu\text{F}$ | (IIIC) | | |
| Ch1 | 13 - 14 | $C_o / C_a = 353 \text{ nF}$ | (IIC-A, B) | ≥ | $C_i / C_i \text{ device} + C \text{ cable}$ |
| | | $C_o / C_a = 2.06 \text{ } \mu\text{F}$ | (IIB-C) | | |
| | | $C_o / C_a = 8.5 \text{ } \mu\text{F}$ | (IIA-D) | | |
| | | $C_o / C_a = 11.8 \text{ } \mu\text{F}$ | (I) | | |
| | | $C_o / C_a = 2.06 \text{ } \mu\text{F}$ | (IIIC) | | |
| Ch1 | 9 - 10 - 11 - 12 - 13 - 14 | $L_o / L_a = 0.85 \text{ mH}$ | (IIC-A, B) | ≥ | $L_i / L_i \text{ device} + L \text{ cable}$ |
| | | $L_o / L_a = 3.4 \text{ mH}$ | (IIB-C) | | |
| | | $L_o / L_a = 6.8 \text{ mH}$ | (IIA-D) | | |
| | | $L_o / L_a = 11.75 \text{ mH}$ | (I) | | |
| | | $L_o / L_a = 3.4 \text{ mH}$ | (IIIC) | | |
| Ch1 | 13 - 14 | $L_o / L_a = 300 \text{ mH}$ | (IIC-A, B) | ≥ | $L_i / L_i \text{ device} + L \text{ cable}$ |
| | | $L_o / L_a = 1200 \text{ mH}$ | (IIB-C) | | |
| | | $L_o / L_a = 2400 \text{ mH}$ | (IIA-D) | | |
| | | $L_o / L_a = 3800 \text{ mH}$ | (I) | | |
| | | $L_o / L_a = 1200 \text{ mH}$ | (IIIC) | | |
| Ch1 | 9 - 10 - 11 - 12 - 13 - 14 | $L_o / R_o = 41.2 \text{ } \mu\text{H}/\Omega$ | (IIC-A, B) | ≥ | $L_i / R_i \text{ device and}$ $L \text{ cable} / R \text{ cable}$ |
| | | $L_o / R_o = 164.8 \text{ } \mu\text{H}/\Omega$ | (IIB-C) | | |
| | | $L_o / R_o = 329.6 \text{ } \mu\text{H}/\Omega$ | (IIA-D) | | |
| | | $L_o / R_o = 543.25 \text{ } \mu\text{H}/\Omega$ | (I) | | |
| | | $L_o / R_o = 164.8 \text{ } \mu\text{H}/\Omega$ | (IIIC) | | |
| Ch1 | 13 - 14 | $L_o / R_o = 1020 \text{ } \mu\text{H}/\Omega$ | (IIC-A, B) | ≥ | $L_i / R_i \text{ device and}$ $L \text{ cable} / R \text{ cable}$ |
| | | $L_o / R_o = 4110 \text{ } \mu\text{H}/\Omega$ | (IIB-C) | | |
| | | $L_o / R_o = 8220 \text{ } \mu\text{H}/\Omega$ | (IIA-D) | | |
| | | $L_o / R_o = 15470 \text{ } \mu\text{H}/\Omega$ | (I) | | |
| | | $L_o / R_o = 4110 \text{ } \mu\text{H}/\Omega$ | (IIIC) | | |

NOTE for USA and Canada:

IIC equal to Gas Groups A, B, C, D, E, F and G,
IIB equal to Gas Groups C, D, E, F and G,
IIA equal to Gas Groups D, E, F and G

When used with separate powered intrinsically safe devices, check that maximum allowable voltage, current (U_i/V_{max}) of the D1063 Associated Apparatus are not exceeded by the safety parameters (U_o/V_{oc}) of the Intrinsically Safe device, indicated in the table below:

| D1063 Terminals | | D1063 Associated Apparatus Parameters | Must be | Hazardous Area/ Hazardous Locations Device Parameters |
|-----------------|---------|--|---------|---|
| Ch1 | 13 - 14 | $U_i / V_{max} = 30V$ | \geq | U_o / V_{oc} |
| Ch1 | 13 - 14 | $C_i = 0 \text{ nF}, L_i = 0 \text{ nH}$ | | |

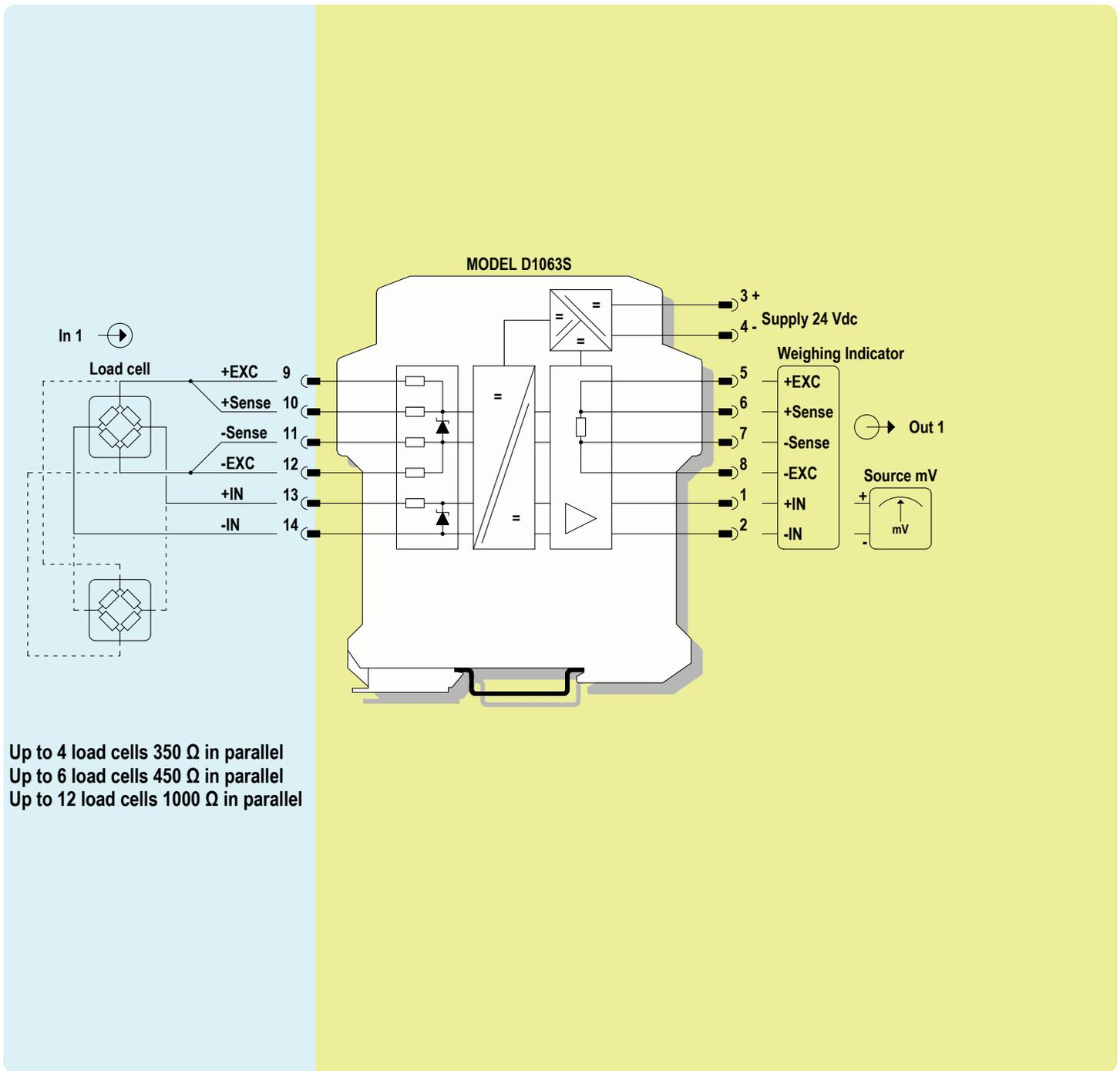
For installations in which both the C_i and L_i of the Intrinsically Safe apparatus exceed 1% of the C_o and L_o parameters of the Associated Apparatus (excluding the cable), then 50% of C_o and L_o parameters are applicable and shall not be exceeded (50% of the C_o and L_o become the limits which must include the cable such that $C_i \text{ device} + C \text{ cable} \leq 50\% \text{ of } C_o$ and $L_i \text{ device} + L \text{ cable} \leq 50\% \text{ of } L_o$). The reduced capacitance of the external circuit (including cable) shall not be greater than 1 μF for Groups I, IIA, IIB and 600 nF for Group IIC. If the cable parameters are unknown, the following value may be used: Capacitance 200 pF per meter (60 pF per foot), Inductance 1 μH per meter (0.20 μH per foot). The Intrinsic Safety Entity Concept allows the interconnection of Intrinsically Safe devices approved with entity parameters not specifically examined in combination as a system when the above conditions are respected.

For Division 1 and Zone 0 installations, the configuration of Intrinsically Safe Equipment must be FM approved under Entity Concept (or third party approved); for Division 2 installations, the configuration of Intrinsically Safe Equipment must be FM approved under non-incendive field wiring or Entity Concept (or third party approved).

Function Diagram

HAZARDOUS AREA ZONE 0 (ZONE 20) GROUP IIC,
HAZARDOUS LOCATIONS CLASS I, DIVISION 1, GROUPS A, B, C, D,
CLASS II, DIVISION 1, GROUPS E, F, G, CLASS III, DIVISION 1,
CLASS I, ZONE 0, GROUP IIC

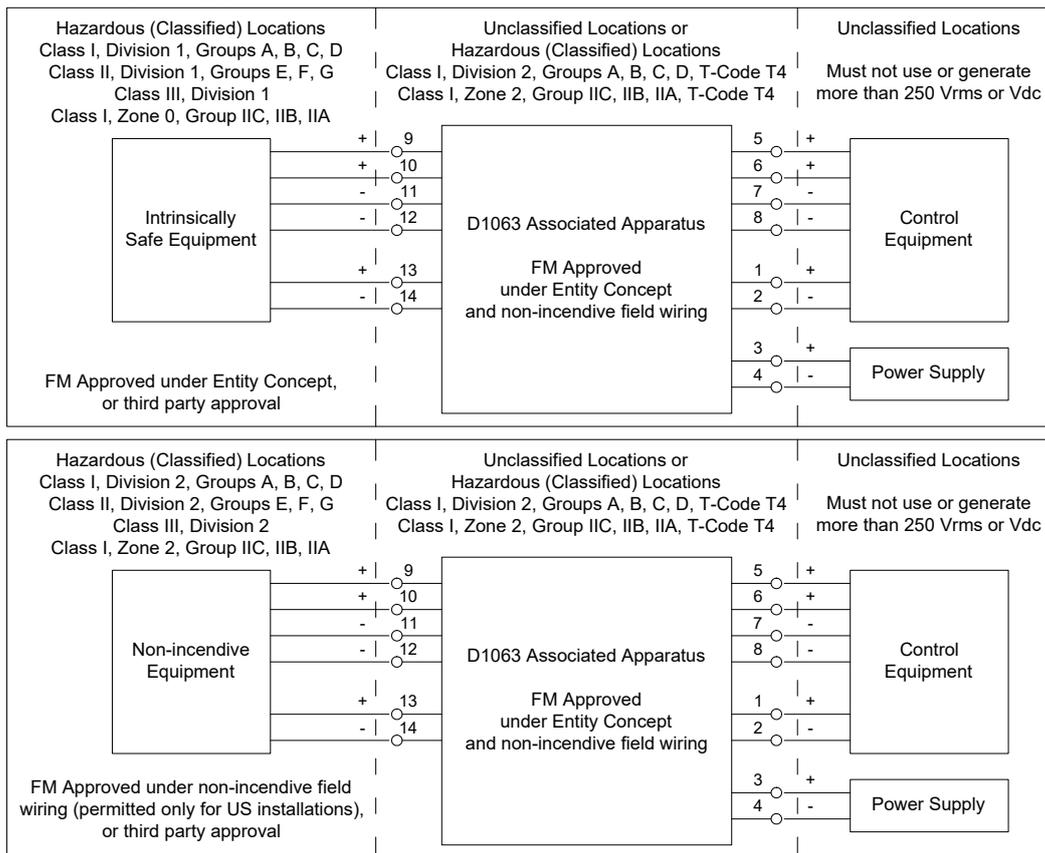
SAFE AREA, ZONE 2 GROUP IIC T4,
NON HAZARDOUS LOCATIONS, CLASS I, DIVISION 2,
GROUPS A, B, C, D T-Code T4, CLASS I, ZONE 2, GROUP IIC T4



Up to 4 load cells 350 Ω in parallel
Up to 6 load cells 450 Ω in parallel
Up to 12 load cells 1000 Ω in parallel

Warning

D1063 is an isolated Intrinsically Safe Associated Apparatus installed into standard EN/IEC60715 TH 35 DIN-Rail. located in Safe Area/ Non Hazardous Locations or Zone 2, Group IIC, Temperature Classification T4, Class I, Division 2, Groups A, B, C, D, Temperature Code T4 and Class I, Zone 2, Group IIC, IIB, IIA Temperature Code T4 Hazardous Area/Hazardous Locations (according to FM Class No. 3611, CSA-C22.2 No. 213-M1987, CSA-E60079-15) within the specified operating temperature limits Tamb -20 to +60 °C, and connected to equipment with a maximum limit for AC power supply Um of 250 Vrms.



Non-incendive field wiring is not recognized by the Canadian Electrical Code, installation is permitted in the US only.

For installation of the unit in a Class I, Division 2 or Class I, Zone 2 location, the wiring between the control equipment and the D1063 associated apparatus shall be accomplished via conduit connections or another acceptable Division 2, Zone 2 wiring method according to the NEC and the CEC.

Not to be connected to control equipment that uses or generates more than 250 Vrms or Vdc with respect to earth ground.

D1063 must be installed, operated and maintained only by qualified personnel, in accordance to the relevant national/international installation standards (e.g. IEC/EN60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines), BS 5345 Pt4, VDE 165, ANSI/ISA RP12.06.01 Installation of Intrinsically Safe System for Hazardous (Classified) Locations, National Electrical Code NEC ANSI/NFPA 70 Section 504 and 505, Canadian Electrical Code CEC) following the established installation rules, particular care shall be given to segregation and clear identification of I.S. conductors from non I.S. ones. De-energize power source (turn off power supply voltage) before plug or unplug the terminal blocks when installed in Hazardous Area/Hazardous Locations or unless area is known to be nonhazardous.

Warning: substitution of components may impair Intrinsic Safety and suitability for Division 2, Zone 2.

Explosion Hazard: to prevent ignition of flammable or combustible atmospheres, disconnect power before servicing or unless area is known to be nonhazardous.

Failure to properly installation or use of the equipment may risk to damage the unit or severe personal injury.

The unit cannot be repaired by the end user and must be returned to the manufacturer or his authorized representative. Any unauthorized modification must be avoided.

Operation

D1063 strain gauge bridge isolating repeater acts as transparent galvanic isolated interface between weighing indicator in Safe Area/Non Hazardous Locations and a load cell (or group of n load cells) installed in Hazardous Area/Hazardous Locations.

It provides a fully floating power supply voltage with remote sensing capability to strain gauge bridge and repeats the corresponding output signal.

Remote sensing wires (terminals "10" +Sense and "11" -Sense) must be always connected to force lines (terminals "9" +Exc and "12" -Exc) for proper operation of the unit, in case of 4 wires cell connect the sensing lines near to the cell connections to minimize the power supply voltage compensation error.

The mV input signal is isolated and repeated to Safe Area/Non Hazardous Locations to drive a weighing indicator.

The unit appears at the terminals of the indicator as a single load cell equivalent to the one installed in the field area.

The mV output signal is proportional to the reference voltage of the host system or internal reference.

The reference voltage is dip-switch selectable for internal or external operation.

At the forcing lines of the indicator can also be connected via dip-switch a load simulating a cell.

A "POWER ON" green led lits when input power is present.

In addition a field wiring fault red LED indicates any wire break in the Hazardous Area/Hazardous Locations connections and forces the output signal in an over range condition.

Note that complete system calibration is necessary to obtain the correct value reading. Please follow the specific weighing indicator instructions manual to setup the system.

Start-up

Before powering the unit check that all wires are properly connected, particularly supply conductors and their polarity, input and output wires, also check that Intrinsically Safe conductors and cable trays are segregated (no direct contacts with other non I.S. conductors) and identified either by color coding, preferably blue, or by marking.

Check conductors for exposed wires that could touch each other causing dangerous unwanted shorts.

Turn on power, the "power on" green led must be lit, the unit repeats the load cell condition, check with the weighing indicator the proper value reading.

Installation

D1063 is a strain gauge bridge isolating repeater housed in a plastic enclosure suitable for installation on EN/IEC60715 TH 35 DIN-Rail. D1063 unit can be mounted with any orientation over the entire ambient temperature range, see section "Installation in Cabinet" and "Installation of Electronic Equipments in Cabinet" Instruction Manual D1000 series for detailed instructions.

Electrical connection of conductors up to 2.5 mm² are accommodated by polarized plug-in removable screw terminal blocks which can be plugged in/out into a powered unit without suffering or causing any damage (**for Zone 2 or Division 2 installations check the area to be nonhazardous before servicing**).

The wiring cables have to be proportionate in base to the current and the length of the cable.

On the section "Function Diagram" and enclosure side a block diagram identifies all connections and configuration DIP switches.

Identify the function and location of each connection terminal using the wiring diagram on the corresponding section, as an example:

Connect 24 Vdc power supply positive at terminal "3" and negative at terminal "4".

Connect positive output at terminal "1" and negative output at "2".

Connect host reference voltage if required at terminal "5" positive and terminal "8" negative.

If host system has remote voltage sensing capability, connect sensing wire at terminal "6" positive and terminal "7" negative.

Connect strain gauge bridge voltage supply at terminal "9" positive and terminal "12" negative.

Connect strain gauge bridge voltage sensing supply at terminal "10" positive and terminal "11" negative.

If strain gauge bridge has no internal voltage sensing capability always connect terminal "10" to terminal "9" and terminal "11" to terminal "12"; for better performance connect the wire at the end of the line near the load cells.

Connect strain gauge bridge output signal at terminal "13" positive and terminal "14" negative.

Intrinsically Safe conductors must be identified and segregated from non I.S. and wired in accordance to the relevant national/international installation standards (e.g. EN/IEC60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines), BS 5345 Pt4, VDE 165, ANSI/ISA RP12.06.01 Installation of Intrinsically Safe System for Hazardous (Classified) Locations, National Electrical Code NEC ANSI/NFPA 70 Section 504 and 505, Canadian Electrical Code CEC), make sure that conductors are well isolated from each other and do not produce any unintentional connection.

The enclosure provides, according to EN/IEC 60529, an IP20 minimum degree of protection. The equipment shall only be used in an area of at least pollution degree 2, as defined in EN/IEC 60664-1. For hazardous location, the unit shall be installed in an enclosure that provides a minimum ingress protection of IP54 in accordance with EN/IEC 60079-0, that must have a door or cover accessible only by the use of a tool. Units must be protected against dirt, dust, extreme mechanical (e.g. vibration, impact and shock) and thermal stress, and casual contacts. If enclosure needs to be cleaned use only a cloth lightly moistened by a mixture of detergent in water.

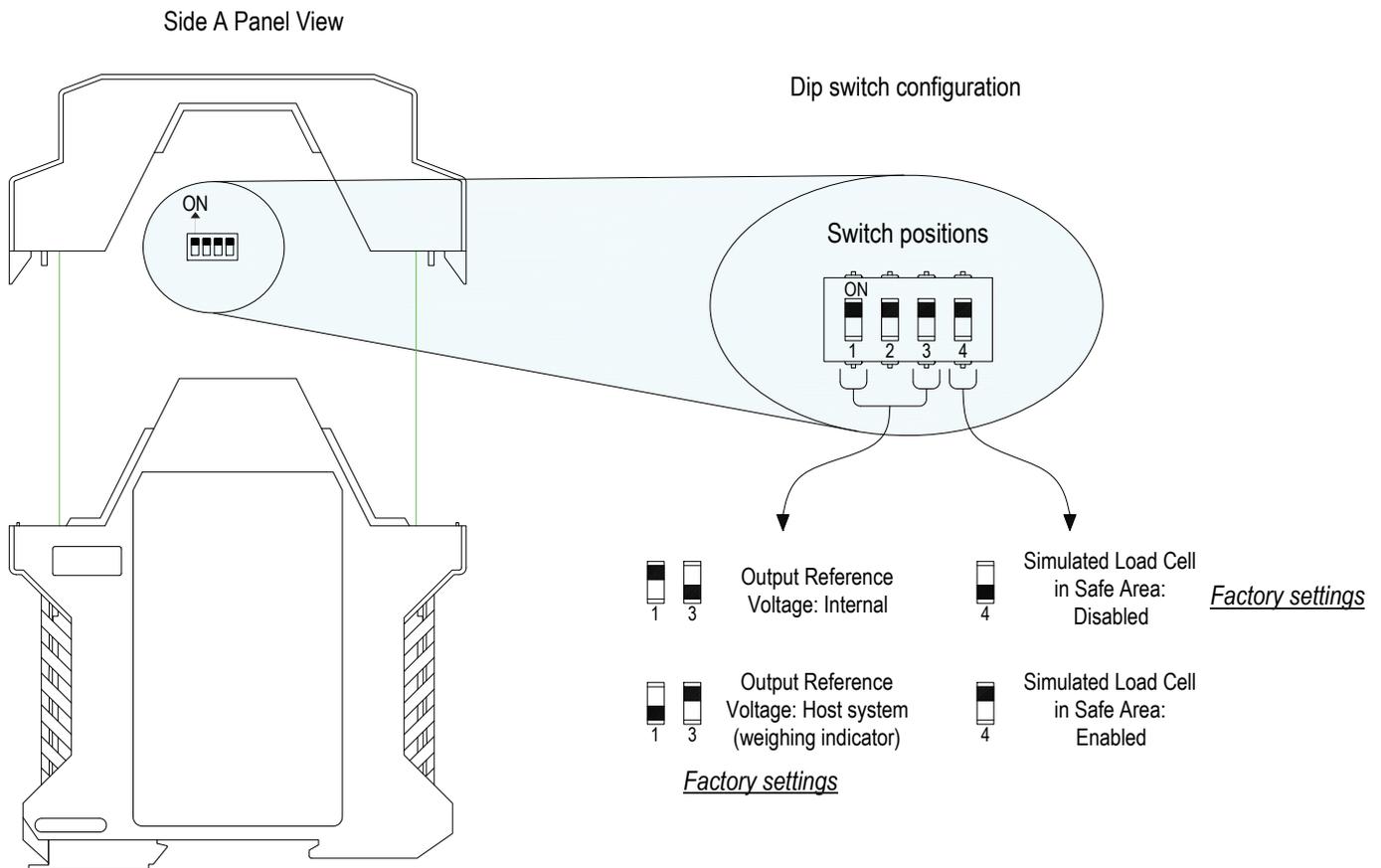
Electrostatic Hazard: to avoid electrostatic hazard, the enclosure of D1063 must be cleaned only with a damp or antistatic cloth.

Any penetration of cleaning liquid must be avoided to prevent damage to the unit. Any unauthorized card modification must be avoided.

According to EN61010, D1063 series must be connected to SELV or SELV-E supplies.

Configuration

Proper configuration is obtained using internal dip-switches located on component side of pcb.



NOTE: to avoid damage of unit or weighing indicator always check reference voltage setting; to change the configuration always set before the dip switch from ON to OFF position prior from OFF to ON position the other:

This configuration is wrong: Dip switch 1 and 3 don't have to be in "ON" position at the same time.

Dip switch Configuration Summary Table

| Output Reference Voltage | SW1 | SW3 | Simulated Load Cell in Safe Area | SW4 |
|----------------------------------|-----|-----|----------------------------------|-----|
| Internal | ON | OFF | Disabled | OFF |
| Host system (weighing indicator) | OFF | ON | Enabled | ON |